

# THE BOILER FURNACE NUMERICAL MODELING OF BURNING NON-STANDARD FUEL

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**Abstract.** The aim of paper is to study the combustion processes of organizing non-standard fuel burning using a numerical approach in a boiler unit BKZ–210–140 with steam capacity of 210 t/h. The Euler-Lagrange aerothermochemical technique of describing physical and chemical processes in the furnace volume by the FIRE 3D application package on the base was used. Special attention is paid to the numerical modeling results conclusion of the aerodynamics processes, heat exchange, and combustion in the furnace volume.

## 1 Introduction

Often in the course of thermal power plants continuous operation standard solid fuel exceeded its storage. In such event boiler operation at the off-design coal is prohibited and therefore it is necessary to test the boiler for possibility of non-standard fuel burning [1].

This paper considers the possibility of organizing non-standard fuel burning using a numerical approach [2, 3] in a boiler unit with steam capacity of 210 t/h, which are common in regions of Siberia, the Far East and Primorski Krai.

## 2 Problem statement

The research object is the vertical water-tube boiler unit E-210-140 with single drum, natural circulation, double-pass configuration and dry-ash removal. Combustion chamber is equipped with four straight-flow burners with tangential layout, has volume of 1093 m<sup>3</sup> and a cross-sectional size of 7424 × 7808 mm. The standard fuel is Chihezhsky brown coal.

As an alternate fuel adopted Pavlovsky brown coal. Table 1 shows the basic burning characteristics of the design and alternate coal [4].

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**Table 1.** Burning characteristics of the design and alternate coal.

	Unit of measure	Chihezskey brown coal	Pavlovsky brown coal
Brand	–	1B	1B
Humidity	%	43.0	41.5
Ash	%	12.5	19.6
The sulfur content	%	0.2	0.4
The carbon content	%	30.3	25.7
The hydrogen content	%	2.5	2.3
The nitrogen content	%	0.4	0.3
The oxygen content	%	11.2	10.2
Lower heating value of the fuel	MJ/kg (kcal/kg)	10.72 (2560)	9.13 (2180)

Comparing the two types of coal, it can be noted that mineral content of the Pavlovsky brown coal is higher and carbon content is lower. Therefore, the non-standard fuel value is lower that increase its consumer in comparison to the standard fuel.

3 Mathematical model

In this study, the Euler-Lagrange aerothermochemical technique of describing processes by the FIRE 3D application package on the base was used [5, 6]. Turbulent gas properties are calculated using the “k-ε” two-parameter turbulence model. Radiative heat transfer is represented within the P1 method approximation of spherical harmonics.

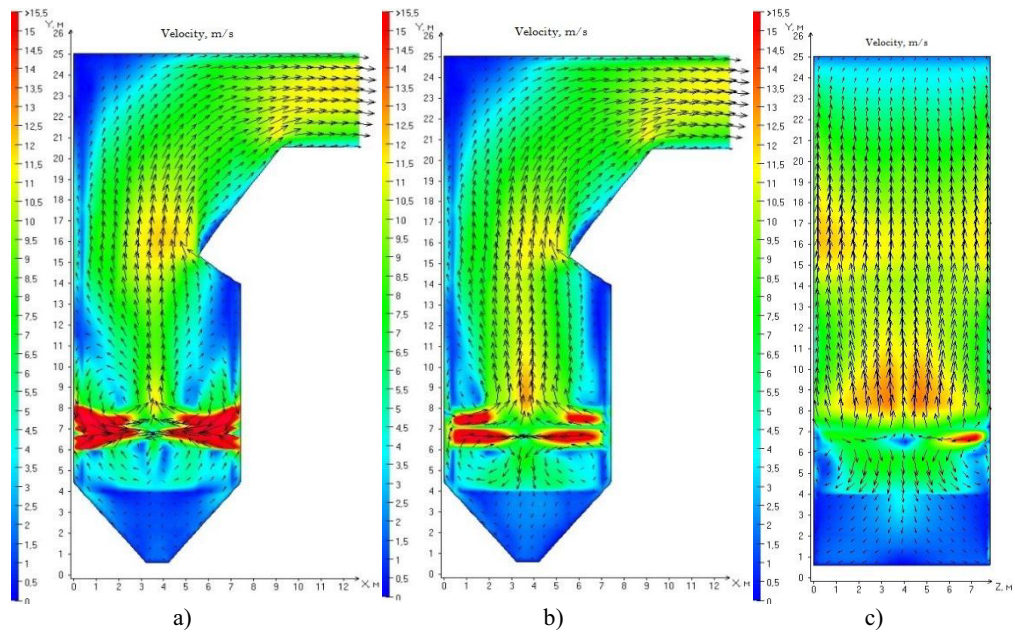
Tasks are solved numerically on non-staggered grids in the Cartesian coordinate system using the relaxation method. Discretization of initial differential equations is performed by using the finite volume method [7]. Diffusion flow on the facets of the control volume are approximated by a central difference scheme, which has the second order of accuracy. To determine the convective flows Van Leer monotonic upwind scheme of the second-order was used.

4 Results and discussion

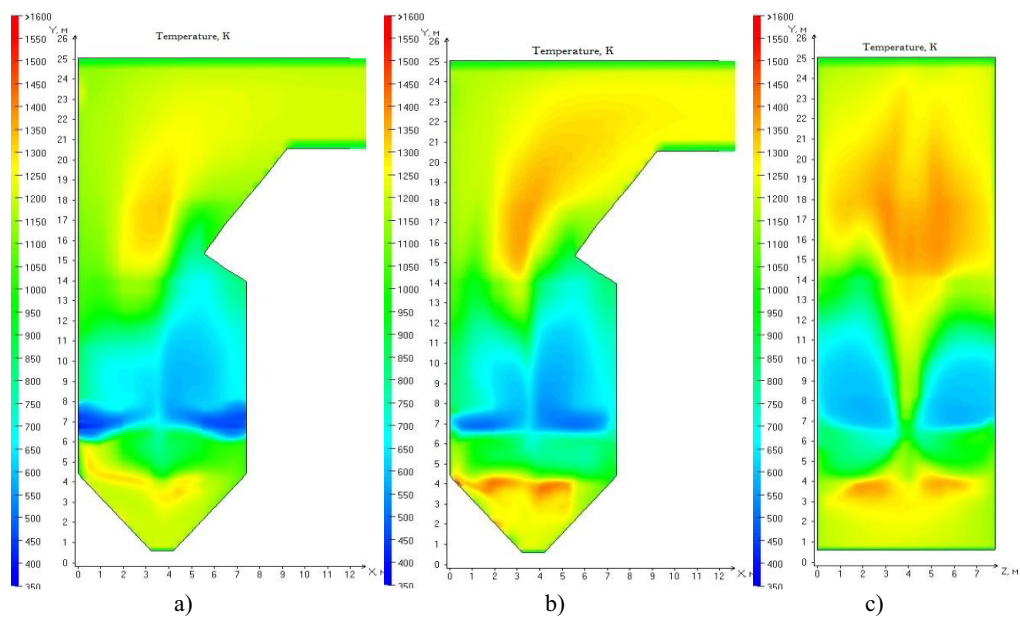
Figure 1 shows the formation of dead area close to the aerodynamic nose, topping, back and front walls. The velocity in these areas does not exceed 1.5 m/s. With the rising of gas circuit, velocity is aligned across the width and depth of the furnace and reach the average value of 10 m/s. In the horizontal cross section along the axis of the burners, maximum speeds occur at the outlet of embrasures - more than 16 m/s. With the approaching the axis of combustion chamber the velocity is reduced and has a value of about 10 m/s. When flows encounter occurs, there are the formation of vortex in vertical planes in above and below regions next to the zone of burners.

Figure 2 shows the pattern of temperature distribution in different sections. Analyzing these results, three zones can be highlighted. The first one is the dry-bottom hopper zone: the temperature in this area is about 1300 K. The second one is the zone from the dry-bottom hopper beginning to the aerodynamic nose: the temperature here is about 700 K. The third one begins from aerodynamic nose and continues above it: the temperature range around 1400 K.

Temperature distribution fields in furnace volume is chaotic. There are local zones of high temperatures - the top right corner of furnace.

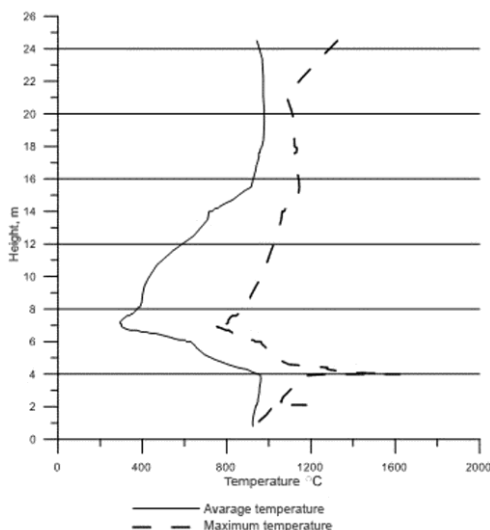


**Fig. 1.** The aerodynamic flow pattern in a longitudinal cross-section: a - at a distance of 1 meter from the side wall; b - along the transverse axis of the furnace; c - along the longitudinal axis of the furnace.



**Fig. 2.** The temperature distribution in the longitudinal cross-section: a - at a distance of 1 meter from the side wall; b - along the transverse axis of the furnace; c - along the longitudinal axis of the furnace.

Figure 3 shows a graph of the average and maximum temperatures in the horizontal cross-section of the furnace.



**Fig. 3.** Height variation of the maximum mean integral temperature values in the horizontal cross-section of the furnace.

From this graph it is seen that the temperature in the bottom of the furnace is from 950 to 1000 °C; then it gradually decreases – at the level of the burners the temperature is about 300 °C; then increases again – at the furnace exit it is 1000 °C.

## 5 Conclusions

The resulting furnace exit gas temperature is slightly different from the calculated by normative method [4] ( $\sim 30$  °C), what indicates the adequacy of accepted models and approaches.

Overall, the results of mathematical modeling prove the possibility of Pavlovsky brown coal burning in researched boiler furnace. The picture of the particles distribution in the furnace volume uniquely corresponds to its aerodynamic structure and confirms the vortex nature of their movement. In addition, the temperature distribution in the longitudinal cross-section picture shows that screen surfaces work in less loaded mode and less prone to slagging while combusting of the Pavlovsky brown coal.

## References

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