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ALKYLATED VERDAZYLS AS INITIATORS FOR CONTROLLED/LIVING POLYMERIZATION

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Nowadays, the controlled living polymerization has drawn much attraction in the field of preparation and design of novel polymer materials. The widespread applicability of living radical polymerization is explained by the broad opportunities in the preparation of polymers with the precise control of molecular weight and narrow molecular weight distribution. To date, , nitroxides are the most effective and well-studied initiators for the initiation of polymerization. They allow synthesizing a polymer with desired properties as well as carrying out the

polymerization at mild conditions [1, 2]. At the same time, other types of radicals have been studied poorly that offers opportunities for search new initiators for controlled/living polymerization.

We focused on 6-oxoverdazyls that have the same high stability as nitroxides at storage and during the polymerization process [3]. In addition, the presence of three aromatic substituents in the structure of the molecule allows us to finely tune the properties of initiators by electronic and steric effects influence. Thus, the aim of this research is the preparation and evaluation of alkylated verdazyl radicals **2** as initiators of controlled living polymerization. First, radicals **1** were synthesized according to our recently developed pathway [4]. Further, alkylated verdazyls **2** with electron-donating and electron-withdrawing groups (scheme 1) were obtained taking into account method of alkoxyamines synthesis [5].

The next step is the implementation of initiators $2\mathbf{a}-\mathbf{c}$ in thermal polymerization of styrene. As a result, it was found that the polymerization is con-



Scheme 1. Synthesis of alkylated 6-oxoverdazyls 2



Scheme 2. Polymerization with initiators 2

trolled in the case of all three alkyl verdazyls. To study living character of the process, macroinitiator **3** was used for butyl acrylate polymerization. As a result, co-polymer **4** was obtained.

To sum up, the principal possibility of using alkylated verdazyl radicals as initiators for controlled living polymerization was shown. It was found that

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nature of C3-substituents does not effect on polymerization results. Further, we plan to vary monomer applied as well as to perform photoinduced polymerization.

The reported study was funded by State Project "Science" №WSWW-2020-0011.

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THE STUDY OF FEEDSTOCK AND PRODUCTS OF CATALYTIC CRACKING AND HYDROCRACKING

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Today, there are many advanced oil refining processes, but the main ones and the most common are catalytic cracking (CC) and hydrocracking (HC), due to their technological flexibility and

versatility [1]. Hydrocracking is essentially a type of catalytic cracking carried out in a hydrogen environment. The main advantage of hydrocracking over catalytic cracking is the production of more

Hydrocracking				Catalytic cracking			
UH-1	MW	g/mol	256.2	SD-1	MW	g/mol	142.3
	Den	g/cm ³	808.5		Den	g/cm ³	946.0
UH-2	MW	g/mol	221.8	SD-2	MW	g/mol	149.2
	Den	g/cm ³	826.9		Den	g/cm ³	969.3
UH-3	MW	g/mol	233.1	UG-1	MW	g/mol	96.0
	Den	g/cm ³	790.4		Den	g/cm ³	758.2
SD 200-360	MW	g/mol	241.8	UG-2	MW	g/mol	98.6
	Den	g/cm ³	825.2		Den	g/cm ³	761.1
2nd line feed	MW	g/mol	315.7	feed 1	MW	g/mol	341.3
	Den	g/cm ³	906.7		Den	g/cm ³	892.7
2nd stage feed	MW	g/mol	367.6	feed 2	MW	g/mol	342.1
	Den	g/cm ³	836.2		Den	g/cm ³	889.9
1st line feed	MW	g/mol	357.7	feed 3	MW	g/mol	338.5
	Den	g/cm ³	914.5		Den	g/cm ³	890.6

 Table 1.
 Feedstock density and molecular weight

here Den – density; UH – unstable hydrogenate; SD – summer diesel; UG – unstable gasoline